

Work Order ID 83969

Monday, April 30, 2012

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Item ID:

Revision ID:

Item Name:

Draw Nbr:

Revision Nbr

Reference: ECN 12-572

Description: ADD NEW PAPERWORK

TO KITS IN STOCK: D205-665-011 X 1 , D205-665-015 X 1 ,D205-665-017 X 4 PER ECN 12-572 (D205-665-019 HAS ALREADY BEEN UPDATED)

Start Date: 4/30/2012 1:1

Required Date: 5/1/2012

Cust Item ID:

Start Qty: 1.0000

Reqd Qty: 1.0000

Customer ID:

Sales Order:

12/5/12

YMF 12-05-07

QC21- 12-5-7

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 12.04.25	Job No.: ENG3115	ADR Yes/No: N	ADR Date:	ECN #: 12- 572
Product No.: D205-665		Created By: DC	Approved By: <i>[Signature]</i>	
Product Name: Cable Guard		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/JLM	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	12.04.26
Marketing	Y	SW	12.04.26
Customer Order Processing	N		

Reason for Change:

D205-665 updated to clarify that the D205-665-019 cable guard can be installed on either the inboard or outboard side of the skidtube.

Documents Affected:

D205-665 Rev. G

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	DC	UPDATED TO MDL-D205-665 REV. V	DC 12.04.25
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.04.26
11	Update Product Specification Files	Y	KJ		12.04.26
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.04.26
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update PPP's	N			
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.04.26
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
24					

Description / Action:

Replace D205-665 in existing kits in stock.

In particular, PO1008 for 2X D205-665-019 MUST ship with D205-665 Rev. G.

*WIF 12.04.30
#83969 update
paperwork to
kits in
stock*

ECN Verified & Complete: _____ Date: _____

List Lots

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Criteria : Item ID: D205-665-011 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-665-011 Cable Guard	Main Warehouse FG051	56252	11/17/2011	1.0000	QC21	CHG002	
Total:				1.0000			

80 12-5-7.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: D205-665-015 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-665-015 Cable Guard	Main Warehouse FG051	79220	2/29/2012	1.0000	QC21	CHG003	
				Total:	1.0000		

Handwritten notes:
A SP D-05-7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: D205-665-017 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-665-017 Cable Guard	Main Warehouse FG	54460	1/6/2010	0.0000	QC21	CHG001	
	Main Warehouse FG051	56259	4/18/2012	4.0000	QC21	CHG001	
Total:				4.0000	4X	80 12-05-7.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: D205-665-019 All Locations All Warehouses All Quantity							
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-665-019 Cable Guard	Main Warehouse FG	82868	4/27/2012	2.0000	QC21	CHG001	

Total: 2.0000

Handwritten:
RABIE
Said
Nup 2012

Handwritten:
sf

Handwritten:
already
updated

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries